

Work Order ID 84024

June-01-12 2:48:11 PM

84024

Page 1

Item ID: D3755-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Seat Cushion

Start Date: 01/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 15/05/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/01 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3753	Rev D								
D3755	Rev C								

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 16879

Manufacture D3753-1 cushion as per dwg Dwg D3753

Upholster as per Dwg D3755

Supplier: Aerotex

Material release note is required

See attached

u 170502

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84024

June-01-12 2:48:11 PM

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Page 2

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Accept

N900040100Setup Start ***NS1***

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Item Name: Seat Cushion

Start Date: 01/05/2012 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 15/05/2012 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 0.00		81265/23		(76)			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: Memo	0.00 0.00				(4)		12/6/25	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						12/6/25	

W1206.22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

June-01-12 2:48:15 PM

Page 1
T

Work Order ID: 84024

84024

Parent Item: D3755-041

D3755-041

Parent Item Name: Seat Cushion

Start Date: 01/05/2012

Required Date: 15/05/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: A08.11.17New issue EC verified by:DD IPP Rev:B
10.04.13 as per ECN10-539 Verified by:EC IPP Rev:C 10.05.03
remove velcro per comment (W/O 58260) DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3755-041P		Purchased	No			110	Each	4.0000	1	4			

D3755-041P
Seat Cushion

**

Location

ST252A

84024

Loc Qty

4

4

Loc Code

see attached
K 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84024

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Page 1

May-01-12 10:45:04 AM

Item ID: D3755-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Seat Cushion

Start Date: 01/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 15/05/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/05/02 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set-Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3753

Rev D

D3755

Rev C

100

0.00

100

Purchasing

PURCHASING

Memo

0.00

Issue P/O: 14879

Manufacture D3753-1 cushion as per dwg Dwg D3753

Upholster as per Dwg D3755

Supplier: Aerotex

Material release note is required

112-05-2

110

Receive & Insp for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

P 12/05/02 (9)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 84024

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Page 2

May-01-12 10:45:04 AM

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Start Date: 01/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 15/05/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-01-12 10:45:08 AM

Page 1

Work Order ID: 84024

84024

Parent Item: D3755-041

D3755-041

Parent Item Name: Seat Cushion

Start Date: 01/05/2012

Required Date: 15/05/2012

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP: A08.11.17New issue EC verified by:DD IPP Rev:B
10.04.13 as per ECN10-539 Verified by:EC IPP Rev:C 10.05.03
remove velcro per comment (W/O 58260) DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3755-041P

Purchased

No

110

Each

0.0000

1

4

D3755-041P

Seat Cushion

**

R12/05/22 (4)

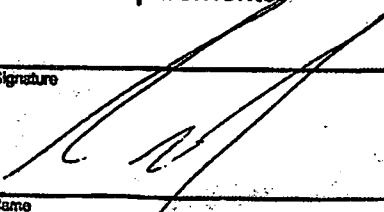
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

1. Organization issuing certificate Aerotex Interiors Inc., 24 - 2333 18 Ave NE Calgary, AB T2E 8T6		2. CERTIFICATE OF CONFORMANCE			3. Work Order / Contract / Invoice 8648
4. Customer Name DART Aerospace Ltd. 1270 Aberdeen Hawkesbury, ON K6A 1K7 CANADA					5. Customer Purchase Order 16879
6. Item	7. Description	8. Part No./Specification	9. Qty.	10. Batch No.	11. Status
1	1" Velcro Loop - Beige	D3800-1-100-700	NA	5049	NEW
2	1" Velcro Hook - Beige	D3800-3-100-700	NA	5049	NEW
3	2" Velcro Loop - Beige	D3800-1-200-600	NA	5049	NEW
4	Fabric	Jackson Greymlx	NA	9	NEW
5	Thread - Bonded Polyester Grey	14.2lb Break Strength	NA	NA	NEW
6	Adhesive	3M 1300/1300L Adhesive	NA	NA	NEW
7	Foam	H250-35S1	NA	5304	NEW
8	Foam	H270-40S1	NA	5304	NEW
12. Remarks I certify that the materials supplied for the Purchase/Repair Order listed above conform to Aerotex Interiors's material/process specification and are in all respects in conformance with the contract requirements. I further certify that the materials meets and complies with DWG. D3755-41 & D3753-1 Burn test requirements					
13. Signature 		14. Title Manager			
15. Name Carson Chanthvong		16. Date May 16, 2012			



24 - 2333 18 Avenue NE
Calgary, AB T2E 8T6
PH: 403.295.8770 FX: 403.313.0793
EM: info@aerotex.ca WS: www.aerotex.ca

Packing Slip

Date Packing Slip#

5/17/2012 8648

Ship: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

Customer Phone
613.632.5200

Customer Fax
613.632.1053

Ship Via
FEDEX P1

Courier Acct No.
151793240

Bill: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
CANADA

Email: PURO ACCT 1-7684382

5/2/2012 16879

DART	SEAT CUSHION	D3755-041P	4
DART	BACK CUSHION	D3756-041P	4
	GST On Sales		

Thank you for doing business with Aerotex Interiors!

"your one stop shop for all your aircraft interior needs"
www.aerotex.ca

GST/HST No.

139110308

Certificate of Testing

ISSUED BY
SYNFIN INDUSTRIES

A TSG COMPANY

1400 WELSH ROAD

P O BOX 1400

NORTH WALES, PA 19454

PAGE 1 DATE 6/17/10

CERTIFICATE NUMBER 27969

RECEIVED FROM
ABSECON HILLS

PO BOX 672

ALOE & VIENNA STREETS

COLOGNE NJ

SHIPPED TO

GEORGE N JACKSON LTD

1139 McDERMOT AVENUE

WINNIPEG MANITOBA

R2B213 CANADA MB R3E 0V2

FOR THE ACCOUNT OF

ABSECON HILLS

PO BOX 672

ALOE & VIENNA STREETS

00001 COLOGNE, NJ

08213

THIS IS TO CERTIFY THAT RANDOM SAMPLES OF TEXTILE MATERIALS FROM THE
LOT LISTED BELOW WERE TESTED AFTER PROCESSING AT THE ABOVE PLANT LOCATION
ON 6 13 03 FOR COMPLIANCE WITH FEDERAL AIR REGULATION PART 25 PARAGRAPH
25.655 BE HORIZONTAL

STYLE	COLOR	PIECE #	YARDS	PO #	DOCUMENT #	REF #
SHERPA	BLACK	0001302495	54.2	W26352	6279892	23345
SHERPA	BRITTANY	0001302496	56.3	W26352	6280247	23348
SHERPA	GREY MIX	0001304050	50.6	W26352	6281435	23342

THE FABRIC SAMPLES INDICATED ABOVE HAVE BEEN TESTED FOR CONFORMANCE TO THE ABOVE STANDARD.

Manager of Quality Control

SYNFIN INDUSTRIES

The test method administered at the above plant is intended to demonstrate compliance with the above-captioned test, but is not indicative of, nor intended to reflect, the performance of the fabric under actual use conditions. Such test has not been administered under the exact procedures or laboratory conditions which might be established or maintained by an officially certified or governmentally approved testing facility and accordingly, the test results, if tested by such officially certified or governmentally approved testing facility, may vary. TSG does not assume any liability to the customer or any other person for any loss or damage suffered, sustained or required to be paid as a result of the performance of the fabric tested under actual use conditions. This certificate is intended to reflect the performance of the samples tested under the test conditions which were used, which may be in dispute of the results which would be obtained at an officially certified or governmentally approved testing facility. This certificate applies only to the samples tested. Unless otherwise specified, this certificate and any reports and letters with respect to the test conducted are for the exclusive use of the customer and are not to be used for dissemination to others without our express prior written consent. Samples not destroyed in testing may or may not be retained by us at our sole discretion.



SALES SPECIFICATION

FOAM GRADE: H250-35S1
COLOR: PEACH

EFFECTIVE: 02-13-01
SUPERSEDES: 12-04-00

TEST ITEM	UNIT	LIMITS	TEST METHOD
DENSITY	PCF	2.37-2.62	ASTM 3574
I.F.D. @ 4" THICK			
- 25% DEFLECTION	LBS.	32.0-38.0	ASTM 3574
- 65% DEFLECTION	LBS.	80.0 MIN.	ASTM 3574
SUPPORT FACTOR	RATIO	2.50 MIN.	
RECOVERY	%	80 MIN.	
HYSTERESIS LOSS	%	20 MAX	
CONSTANT DEFLECTION			
COMPRESSION SET			
- 90% DEFLECTION	%	10 MAX.	ASTM 3574
- 75% DEFLECTION	%	8 MAX.	ASTM 3574
- 50% DEFLECTION	%	3 MAX.	ASTM 3574
STEAM AUTOCLAVE AGING			
- COMPRESSION SET @ 50% DEFLECTION	%	N/A	ASTM 3574
DRY HEAT AGING			
- COMPRESSION SET @ 50% DEFLECTION	%	5 MAX.	ASTM 3574
AIR FLOW	CFM	1.0 MIN.	ASTM 1564
RESILIENCE (BALL TEST)	%	60.0 MIN.	ASTM 3574
TENSION TEST			
- TENSILE STRENGTH	PSI	15.0 MIN.	ASTM 3574
- ULTIMATE ELONGATION	%	100 MIN.	ASTM 3574
GRIP SEPARATION			
TEAR RESISTANCE	PLI	1.50 MIN.	ASTM 3574
STATIC FATIGUE 75%			
- I. F. D. LOSS @ 25%	%	10 MAX.	ASTM 3574
- THICKNESS LOSS @ 75% COMPRESSION	%	1 MAX.	ASTM 3574

FLAMMABILITY PERFORMANCE *

- CALIFORNIA TECHNICAL BULLETIN 117, SEC. A, PART I PASS
- CALIFORNIA TECHNICAL BULLETIN 117, SEC. D, PART II PASS
- FEDERAL M.V.S.S. 302 PASS
- * FAA FAR 25.853 (B) MEETS

- THIS FLAMMABILITY DATA IS NOT INTENDED TO REFLECT HAZARD PRESENTED BY THIS OR ANY OTHER MATERIAL UNDER ACTUAL FIRE CONDITIONS.

NOTE: FAA FAR 25.853 (B) MUST BE TESTED EACH RUN BY A INDEPENDENT CERTIFIED LAB TO CERTIFY FOR USE ON AIRCRAFT. THIS MATERIAL HAS BEEN TESTED AND MEETS THIS STANDARD.

The above specifications have been reviewed and approved.

Signature

Title

Date



SALES SPECIFICATION

FOAM GRADE: H270-40S1 / UC 45
COLOR: PEACH

EFFECTIVE: 01-12-04
SUPERSEDES: 02-13-01

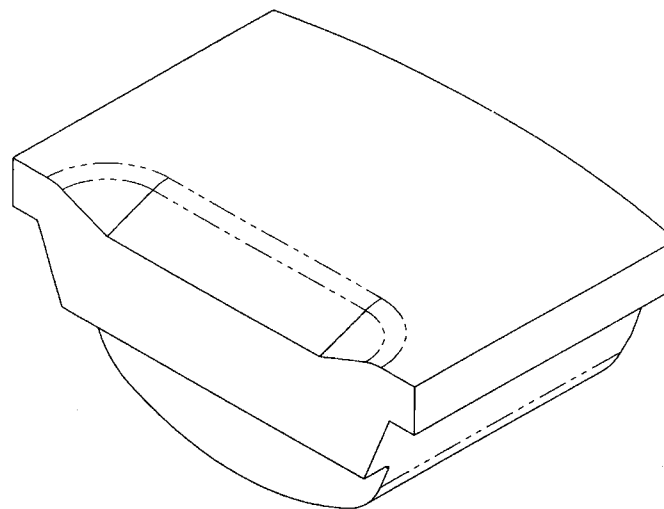
TEST ITEM	UNIT	RANGE	TEST METHOD
DENSITY	PCF	2.56-2.83	ASTM 3574
I.F.D. @ 4" THICK			
- 25% DEFLECTION	LBS.	37.0—43.0	ASTM 3574
- 65% DEFLECTION	LBS.	95.0 MIN.	ASTM 3574
SUPPORT FACTOR	RATIO	2.50 MIN.	
RECOVERY	%	80 MIN.	
HYSTERESIS LOSS	%	20 MAX	
CONSTANT DEFLECTION			
COMPRESSION SET			
- 90% DEFLECTION	%	10 MAX.	ASTM 3574
- 75% DEFLECTION	%	8 MAX.	ASTM 3574
- 50% DEFLECTION	%	3 MAX.	ASTM 3574
STEAM AUTOCLAVE AGING			
- COMPRESSION SET @			
50% DEFLECTION	%	N/A	ASTM 3574
DRY HEAT AGING			
- COMPRESSION SET @			
50% DEFLECTION	%	5 MAX.	ASTM 3574
AIR FLOW	CFM	1.0 MIN.	ASTM 1564
RESILIENCE (BALL TEST)	%	50.0 MIN.	ASTM 3574
TENSION TEST			
- TENSILE STRENGTH	PSI	15.0 MIN.	ASTM 3574
- ULTIMATE ELONGATION	%	100 MIN.	ASTM 3574
GRIP SEPARATION	PLI	1.20 MIN.	ASTM 3574
TEAR RESISTANCE			
STATIC FATIGUE 75%			
- I. F. D. LOSS @ 25%	%	10 MAX.	ASTM 3574
- THICKNESS LOSS			
@ 75% COMPRESSION	%	1 MAX.	ASTM 3574
FLAMMABILITY PERFORMANCE *			
- CALIFORNIA TECHNICAL BULLETIN 117, SEC. A, PART I	PASS		
- CALIFORNIA TECHNICAL BULLETIN 117, SEC. D, PART II	PASS		
- FEDERAL M.V.S.S. 302	PASS		
- FAA, FAR 25.853 (B)	MEETS		

* THIS FLAMMABILITY DATA IS NOT INTENDED TO REFLECT HAZARDS PRESENTED BY THIS OR ANY OTHER MATERIAL UNDER ACTUAL FIRE CONDITIONS.

NOTE: FAA, FAR 25.853 (B) MUST BE TESTED EACH RUN BY A INDEPENDENT CERTIFIED LAB TO CERTIFY FOR USE ON AIRCRAFT. THIS MATERIAL HAS BEEN TESTED AND MEETS THIS STANDARD.

The above specifications have been reviewed and approved.  Plant Manager October 14, 2002

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 84024 MJS
12/06/01



D3753-1 SEAT FOAM

RELEASED
2010-03-23
mp

NOTES:

- 1) MATERIAL:
FOAM = FOAMEX H270-40S1 FOAM
OR
AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING GRADE 40-50 (COLOR: LIGHT YELLOW)
SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 503330-99
ADHESIVE = BOND FOAM LAYERS (IF REQUIRED) WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE
- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: NONE
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3753-1" USING PERMANENT MARKER
7) WEIGHT: 3.3 lbs APPROX
8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT9027

D	RE-SHAPED TO IMPROVE COMFORT PER PAR 09-030. ADD FOAMEX & 3M 1300 MAT'L (ZN A8-1)	CP	10.02.02
C	CHG SHAPE TO MATCH CHESTNUT SAMPLE: 5.69 WAS 5.85 (B8-2), 4.00 WAS 4.25 (B3-2), 1.25 WAS 1.00 (B3-2)	CP	08.10.08
B	FOAM SHORTER TO AVOID CYCLIC, 12.25 WAS 16.75 (C7- 2), 5.85 WAS 6.88 (B8-2), FRONT PROFILE CHANGED (B3-2)	CP	08.09.09
A	NEW ISSUE	CP	08.04.25
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.02		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3753	REV. D SHEET 1 OF 2
TITLE SEAT FOAM	SCALE NTS
COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

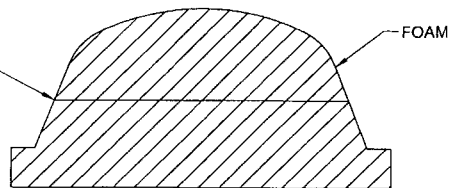
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

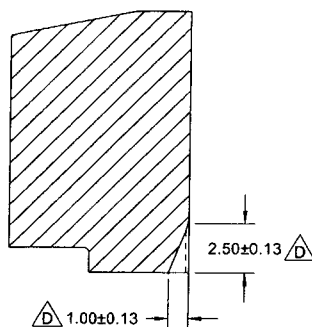
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

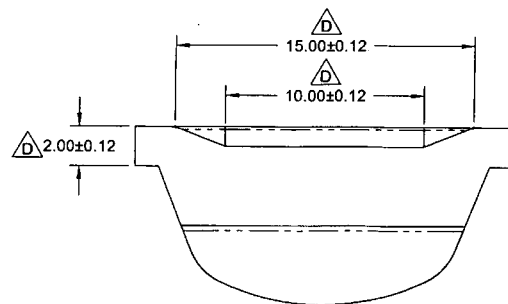
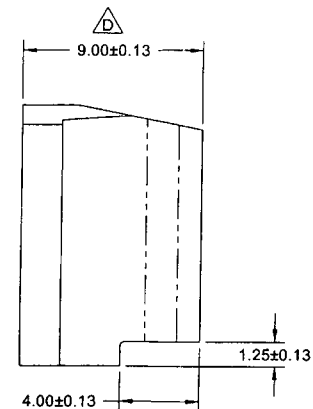
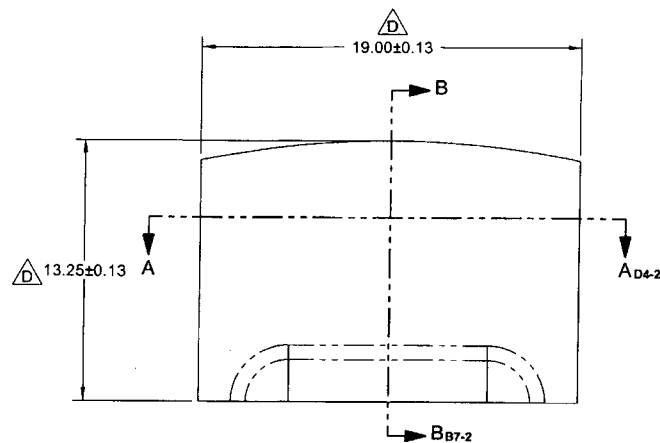
BOND FOAM LAYERS (IF PRESENT)
WITH SILAPRENE DC12906
OR 3M 1300/1300L ADHESIVE



SECTION A-A C4-2



SECTION B-B B5-2



D3753-1 SEAT FOAM

24024

RELEASED
2010-03-23
MP

DESIGN	JP	DART AEROSPACE LTD	
DRAWN	JP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. D
MFG. APPR.	JP	D3753	SHEET 2 OF 2
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	SEAT FOAM	NTS
DATE	10.02.02	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Dart Aerospace Ltd

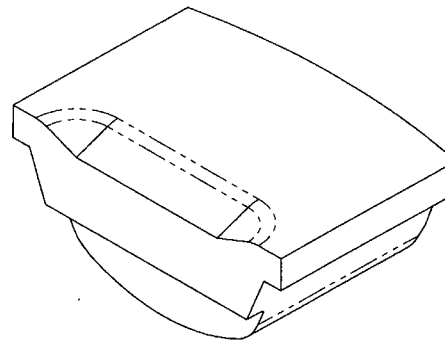
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR: Yes No** **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3755-041	CUSHION
2	1	X	D3755-1	COVER
3	1		D3753-1	SEAT FOAM
4		2	LOOP STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-100
5	A/R		LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-400
6		A/R	HOOK STRIP, 1"	APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-400
7		A/R	FABRIC	JACKSON GREY MIX
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
10		A/R	ZIPPER	PACANNA BRASS AUTOLOCK ZIPPER #5



D3755-041 CUSHION

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3755-041" USING LABEL
- 7) WEIGHT: 3.3 lbs APPROX
- 8) SEW D3755-1 COVER TO FIT D3753-1 FOAM
- 9) STITCH ZIPPER ALONG EDGE OF SEAM TO CLOSE COVER
- 10) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH HOOK STRIP (1") TO INSIDE OF COVER AS REQ'D.
BOND LOOP STRIP (1") TO FOAM.
- 11) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 12) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9419
- 13) ANY REQUIRED BONDING SHOULD BE DONE WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

C	UPDATE TO VIEWS/NOTES DUE TO D3753 BEING RESHAPED & NEW MFR. FABRIC, HOOK, LOOP, ADHESIVE CHG (D5-1), ADD ZIPPER (D5-1, B4-2). REF PAR 09-030.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B3-2). D3800-1-100-300 WAS D3800-1-100-800 (D8-1), D3800-3- 100-300 WAS D3800-3-100-800 (D8-1), ORIENTATION OF D3800-1-200-060 CHANGED (B3-2), ADD ITEM NUMBERS TO PART LIST (D8-1)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.02		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3755** REV. C
TITLE **CUSHION** SCALE NTS
SHEET 1 OF 2

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RELEASED
2010-03-23

24024

Dart Aerospace Ltd

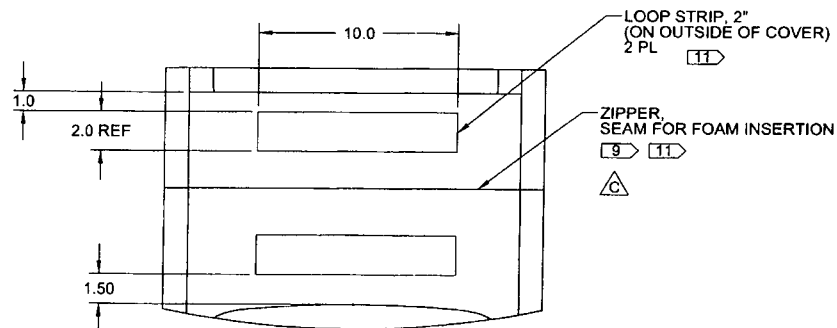
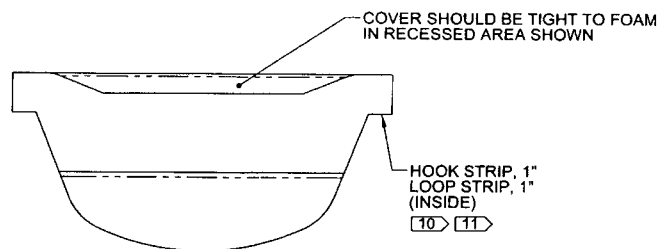
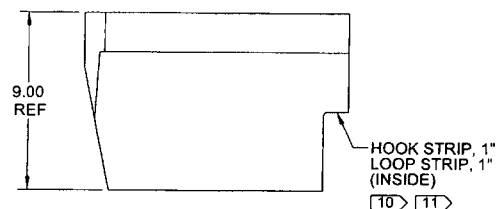
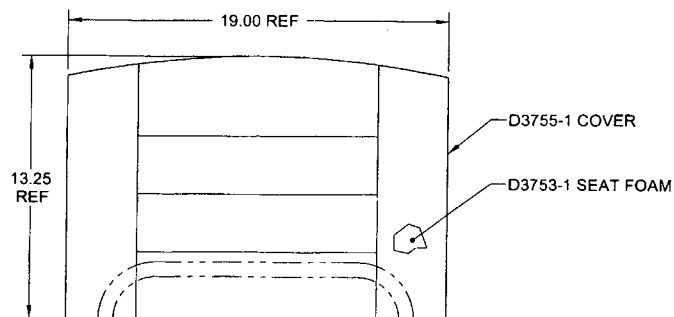
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 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			




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84024



D3755-041 SEAT CUSHION

RELEASED
2010-03-23

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3755	REV. C
MFG. APPR.		SHEET 2 OF 2	
APPROVED		TITLE CUSHION	SCALE
DE APPR.		NTS	
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Dart Aerospace Ltd

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